



DLC Coated

Aluminum & Non-Ferrous, 5-Flute, Square & Corner Radius, Neck Relief, 35° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	DLC Coated Part #
1/2	.5000	3/4	5	3-1/8	.475	.060	1/2	REA5342
1/2	.5000	3/4	5	3-1/8	.475	.090	1/2	REA5343
1/2	.5000	3/4	5	3-1/8	.475	.125	1/2	REA5344
1/2	.5000	3/4	6	4-1/8	.475	—	1/2	REA5345
1/2	.5000	3/4	6	4-1/8	.475	.015	1/2	REA5346
1/2	.5000	3/4	6	4-1/8	.475	.030	1/2	REA5347
1/2	.5000	3/4	6	4-1/8	.475	.060	1/2	REA5348
1/2	.5000	3/4	6	4-1/8	.475	.125	1/2	REA5350
5/8	.5000	15/16	4	1-9/16	.590	—	5/8	REA5351
5/8	.5000	15/16	4	1-9/16	.590	.030	5/8	REA5353
5/8	.5000	15/16	4	1-9/16	.590	.060	5/8	REA5354
5/8	.5000	15/16	4	1-9/16	.590	.090	5/8	REA5355
5/8	.6250	15/16	4	1-9/16	.590	.125	5/8	REA5356
5/8	.6250	15/16	5	2-3/16	.590	—	5/8	REA5357
5/8	.6250	15/16	5	2-3/16	.590	.030	5/8	REA5359
5/8	.6250	15/16	5	2-3/16	.590	.060	5/8	REA5360
5/8	.6250	15/16	5	2-3/16	.590	.090	5/8	REA5361
5/8	.6250	15/16	5	2-3/16	.590	.125	5/8	REA5362
5/8	.6250	15/16	6	3-3/16	.590	—	5/8	REA5363
5/8	.6250	15/16	6	3-3/16	.590	.030	5/8	REA5365
5/8	.6250	15/16	6	3-3/16	.590	.125	5/8	REA5368
3/4	.7500	1-1/8	4	1-5/8	.715	—	3/4	REA5369
3/4	.7500	1-1/8	4	1-5/8	.715	.030	3/4	REA5371
3/4	.7500	1-1/8	4	1-5/8	.715	.060	3/4	REA5372
3/4	.7500	1-1/8	4	1-5/8	.715	.090	3/4	REA5373
3/4	.7500	1-1/8	4	1-5/8	.715	.125	3/4	REA5374
3/4	.7500	1-1/8	5	2-1/4	.715	—	3/4	REA5376
3/4	.7500	1-1/8	5	2-1/4	.715	.030	3/4	REA5378
3/4	.7500	1-1/8	5	2-1/4	.715	.060	3/4	REA5379
3/4	.7500	1-1/8	5	2-1/4	.715	.090	3/4	REA5380
3/4	.7500	1-1/8	5	2-1/4	.715	.125	3/4	REA5381
3/4	.7500	1-1/8	6	3-1/4	.715	—	3/4	REA5383
3/4	.7500	1-1/8	6	3-1/4	.715	.030	3/4	REA5385
3/4	.7500	1-1/8	6	3-1/4	.715	.060	3/4	REA5386
3/4	.7500	1-1/8	6	3-1/4	.715	.125	3/4	REA5388
1	1.0000	1-1/2	5	2-3/8	.960	—	1	REA5390
1	1.0000	1-1/2	5	2-3/8	.960	.030	1	REA5392
1	1.0000	1-1/2	5	2-3/8	.960	.125	1	REA5395



Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 188](#).
Tool application data [pages 208-212](#).